Milbemycin Synthesis: Synthesis of a Macrocyclic Analogue of Non-Aromatic β-Milbemycins

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Stereoselective base-catalysed addition of the keto ester **15** and 3-methylbut-3-en-2-one gave the hydroxycyclohexanone **16**. Reduction and methylation gave the monomethyl ether **23**, which was regioselectively converted into the butenolide **25** by oxidation using bromine in methanol and hydrolysis of the mixture of intermediate dimethoxydihydrofurans **24**. Bromination of the butenolide **25** followed by hydrolysis gave the hydroxybutenolide **40** which was condensed with the ylide generated from the phosphonium salt **62** to give the conjugated dienes **63** and **64**. Treatment with a trace of iodine induced (*Z*)- to (*E*)-isomerisation of the 10,11-double bond, and ester exchange under basic conditions with 2-(trimethylsilyl)ethanol followed by esterification with diazomethane gave the diesters **67** and **70**. Deprotection gave a mixture of the hydroxy acids **71** and **72**, and the hydroxy acid **71** was cyclised to give the macrolide **73**. Reduction of the methyl ester gave the alcohol **74**, a macrocyclic analogue of non-aromatic β -milbemycins.

The milbemycins and avermectins comprise an important group of macrocyclic natural products with pronounced biological activities.^{1,2} Members of the group include the α -milbemycins which are characterised by the presence of a non-aromatic C(1)-C(9) fragment fused to a tetrahydrofuran ring, *e.g.* milbemycin α_1 1,³ and the avermectins which are structurally similar except for a disaccharide attached at C(13), *e.g.* avermectin B_{2a} 2.⁴ In contrast, the β -milbemycins have a monocyclic C(1)-C(9) fragment and include both non-aromatic and aromatic compounds, *e.g.* milbemycin β_1 3 and milbemycin β_3 4.⁵

The synthesis of milbemycins and avermectins has been of considerable interest because of their biological activities.² Several total syntheses of both the aromatic and non-aromatic β -milbemycins^{6.7} and the more challenging α -milbemycins and avermectins have been described.⁸ However, there remains a need for additional milbemycin syntheses which are convergent and which can be used to provide analogues for biological evaluation. We here report preliminary work which has helped to define a strategy for a milbemycin synthesis, together with a total synthesis of a macrocyclic analogue of the non-aromatic β -milbemycins.⁹

An approach to the synthesis of non-aromatic β -milbemycins, e.g. 3, was envisaged in which a crucial step would be the formation of the C(10)-C(11) double bond by nucleophilic addition of the C(11)-C(25) fragment 5 to the aldehyde 6. Deprotection and macrocyclisation of the coupled product would then complete a convergent synthesis of a non-aromatic β -milbemycin. The furan 7 was considered a suitable starting material for the stereospecific synthesis of the unsaturated protected γ -hydroxy aldehyde 6.

In preliminary studies it was decided to leave out the C(3)-C(4) double bond in order to facilitate the development of the necessary methodology, and the cyclohexane derivative **8** was identified as our first synthetic target. The incorporation of compound **8** into a synthesis of a diene corresponding to the C(1)-C(12) fragment of a non-aromatic 3,4-dihydro- β -milbemycin would help to establish the viability of our strategy.⁹

The base-catalysed Robinson annelation of ethyl 3-oxo-3phenylpropanoate (ethyl benzoylacetate) 9 with methyl vinyl ketone is known to give the hydroxycyclohexanone 10 stereoselectively.¹⁰ This adduct, although racemic, has the same relative configuration at C(2) and C(7) as the target compound 8. Moreover, reduction of the cyclohexanone 10 using sodium triacetoxyborohydride is highly stereoselective, giving the diol 11 which has the required stereochemistry at C(5). Indeed, prior to the onset of our work, this chemistry had been used to provide rapid access to simple milbemycin analogues.¹⁰ It was decided to investigate the use of this Robinson annelation-reduction sequence to synthesize the target compound 8.[‡]

Synthesis and Modification of the Ethyl Hydroxycyclohexanecarboxylate.—To gain familiarity with the Robinson reaction, 3-methylbut-3-en-2-one¹¹ was added to a solution of ethyl 3-oxo-3-phenylpropanoate and sodium hydroxide in ethanol. This gave the hydroxycyclohexanone 12, which was reduced using sodium triacetoxyborohydride to give diol 13^{12} in excellent yield (Scheme 1). Attempts to monomethylate this diol at the 5-OH under basic conditions were unsuccessful, and mixtures of monomethylated and dimethylated products were obtained. However, trimethyloxonium tetrafluoroborate in the presence of anhydrous potassium carbonate was more effective, and gave the required methyl ether 14 in 68% yield together with a small amount of unchanged starting material.

Ethyl3-(2-furyl)-3-oxopropanoate[ethyl(3-furoyl)acetate]15 was prepared by acylation of ethyl acetate using 3-furoyl chloride (Scheme 2). Lithium hexamethyldisilazide (LiHMDS) was used as the base in this reaction since lithium diisopropylamide (LDA) tended to react with the acid chloride. The addition of the keto ester 15 to 3-methylbut-3-en-2-one was found to be sensitive to the reaction conditions. The major product was identified as the required adduct 16, which was isolated by recrystallisation of the crude mixture of products. However, chromatography of the reaction products gave the open-chain diketone 17 as a mixture of diastereoisomers in addition to the required product, and the use of an acidic workup gave a third product identified as the cyclohexenone 18. By avoiding the use of acidic conditions during isolation of the product, the required hydroxycyclohexanone 16 was isolated by crystallisation of the crude product mixture in yields of

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[‡] The numbering system used in this discussion relates to that used for the milberrycins and avermectins. IUPAC numbering is used in the Experimental section.



ŌН

11



ÇO₂Et

g

up to 70%. The structures of the adducts 12 and 16 were established by spectroscopic methods, and the stereochemistry of compound 16 was eventually confirmed by an X-ray study (see below).

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using a range of reducing agents. With sodium borohydride in ethanol, two products were obtained in yields of 66 and 29%. The major product was identified as the diaxial diol 19 on the basis of extensive NMR studies and by conversion into the cyclic carbonate 21, and the minor product was identified as the required 5 β -isomer 20 by NMR spectroscopy. Of interest here was the presence of a four-bond W-coupling of 2.6 Hz between the 7-OH and 6-Hax. The diaxial diol 19 was the major product from reduction of the ketone 16 using sodium cyanoborohydride, lithium butylborohydride, or diisobutylaluminium hydride (DIBAL-H), and was the only product isolated using lithium tri-sec-butylborohydride (88%). The β -face of the ketone would appear to be the more accessible, with the α -face



Scheme 1 Reagents: i, NaOH, EtOH (62%); ii, NaBH $(OAc)_3$ (93%); iii, Me₃O⁺ BF₄⁻, K₂CO₃ (68%).



Scheme 2 Reagents: i, LiN(SiMe₃)₂, MeCO₂Et (93%); ii, NaOH, EtOH (16, 56%); iii, NaBH₄, EtOH (19, 66%; 20, 29%); LiBHBu^s₃ (19, 88%); iv, NaBH(OAc)₃ (20, 98%); v, CO(imid)₂ (68%); vi, methanesulfonyl chloride, pyridine (88%); vii, DBU (97%); viii, BH₃·Me₂S; then H₂O₂, NaOH (43%); ix, Me₃O⁺ BF₄⁻ (72%).



Scheme 3 Reagents: i, Br2, MeOH; ii, aq. HCl, THF (81%)

being shielded by the axial 7-OH. However as in the phenyl series, the stereoselectivity of reduction was reversed using intramolecular delivery 12 of sodium acetoxyborohydride by the 7-OH group giving the 5 β -alcohol **20** (98%).



As an alternative route to the alcohol 20, the diaxial diol 19 was converted into the alkene 22 by mesylation and elimination, and the alkene was hydroborated using borane-dimethyl sulfide complex. This gave the diol 20 (43%) together with a minor side-product which was not identified.

Selective monomethylation of the diol 20 was carried out using the trimethyloxonium tetrafluoroborate procedure to give the methyl ether 23 (72%). Methyl ether 23 corresponds to the primary synthetic target 8, and so the synthesis of compound 23completed the first phase of the proposed programme.

Modification of the Furan Ring.—The next phase of the synthesis involved the conversion of the furan 23 into a protected hydroxy aldehyde corresponding to 3,4-dihydro-6, and its incorporation into a synthesis of an analogue of the conjugated diene fragment of the milbemycins. A crucial aspect of this phase of the work was the discrimination between the 2- and 5-position of the furan.

Preliminary studies into the oxidation of the furan 23 with *m*chloroperbenzoic acid (MCPBA), *tert*-butyl hydroperoxide in the presence of a vanadium catalyst, ¹³ or *N*-bromosuccinimide (NBS) in aqueous 1,4-dioxane, gave complex mixtures of products that were difficult to characterise. However, addition of bromine in methanol gave a mixture of the 2,5-dimethoxydihydrofurans 24, which was hydrolysed using aqueous hydrochloric acid in tetrahydrofuran (THF) to give the butenolide 25 as a single regioisomer (Scheme 3).¹⁴ The structure of the butenolide was established by comparison of the chemical shift of its vinyl proton (δ 7.5) with those of 3and 4-methylfuran-2-(5*H*)-one 26 and 27 (δ 7.24 and 5.79, respectively).¹⁵

The excellent regioselectivity observed in this hydrolysis was somewhat unexpected and is consistent with the selective participation of the oxonium ion 29. Loss of a proton from species 29 would give the 2-methoxyfuran 30, which would hydrolyse rapidly to the butenolide 25. It may be that the 7-OH displaces the methanol from the dimethoxydihydrofuran to give intermediate 29 via the epoxide 28. Alternatively, perhaps the oxonium ion 29 is formed selectively because of stabilisation by the hydroxyalkyl substituent on the furan ring.

An alternative synthesis of the butenolide **25** was investigated which involved regioselective oxidation of a 2-(trimethylsilyl)furan.¹⁶ Ethyl 3-oxo-3-(2-trimethylsilyl-3-furyl)propanoate **31** was prepared by condensation of the acid chloride of 2trimethylsilyl-3-furoic acid with ethyl acetate, and was treated with 3-methylbut-3-en-2-one and base to give the hydroxycyclohexanone **33** together with the open-chain diketone **32** (Scheme 4). These appeared to be in equilibrium, the yields of the hydroxycyclohexanone **33** being improved by repeated crystallisation of the crude product (60–70%). Reduction of the hydroxycyclohexanone using sodium triacetoxyborohydride



TMS = SiMe₃

Scheme 4 Reagents: i, NaOH, EtOH (33, 66%); ii, NaBH(OAc)₃ (78%); iii, Br₂, MeOH; then aq. HCl, THF (35, 54%; 36, 31%); iv, Br₂, MeOH; then TFA, acetone (68%); v, NaBH₄; vi, HO[CH₂]₃OH, CuSO₄ (50%).

gave the dihydroxycyclohexanecarboxylate 34 exclusively (78%).

Oxidation of the trimethylsilylfuran 34 using peracetic acid gave only modest yields of the butenolide 35, and treatment of compound 34 with bromine in methanol gave a mixture of products which, on hydrolysis using aq. hydrochloric acid in THF, gave the butenolide 35 (54%) and the bromofuran 36 (30%). The latter product was useful in that it was converted into the aldehyde 37 by further oxidation using bromine in methanol followed by hydrolysis in aqueous acid. This procedure gave the aldehyde 37 in 68% yield based on the bromofuran 36. Reaction of the aldehyde with sodium cyanoborohydride gave the butenolide 35 and treatment with propane-1,3-diol gave the acetal 38. However, as a route to the butenolide 35, this chemistry of the trimethylsilylfuran 34 didn't compare with the bromination and hydrolysis of the parent furan 23.*

Bromination of the butenolide 25 using NBS gave the 5bromobutenolide 39, which gave an excellent yield of the 5hydroxybutenolide 40 on mild acid hydrolysis (Scheme 5).¹⁹



Scheme 5 Reagents: i, N-bromosuccinimide; ii, aq. acetone (75% overall).

Under basic conditions, 5-hydroxybutenolides are known to equilibrate with ring-opened aldehyde-carboxylates. The

hydroxybutenolide 40 is therefore synthetically equivalent to the aldehyde-carboxylic acid 41 and was expected to condense with *C*-nucleophiles to provide the conjugated diene fragment of the milbertycins.

Synthesis of Conjugated Dienes .-- The next phase of the synthesis involved the conversion of the hydroxybutenolide into an analogue of the C(1)-C(12) fragment of a 3,4dihydromilbemycin incorporating the (8E, 10E)-diene unit. The addition of an excess of butyllithium or lithiated ethyl phenyl sulfone to the hydroxybutenolide 40 gave the 5-substituted butenolides 42 and 43 as mixtures of epimers,²⁰ but attempts to convert these into the dienyl acids 44 (R=Pr, Me) by baseinduced or reductive elimination were unsuccessful. The hydroxybutenolide 40 was condensed with ethyl- and 2-methylpropyl-triphenylphosphorane but gave predominantly the (Z,Z)-dienes 45 and 47, which were characterised as their esters 46 and 48, rather than the (Z, E)-isomers required as models for a milbemycin synthesis. Moreover, using methoxycarbonylmethylenetriphenylphosphorane,²¹ only the lactone 50 was isolated, formed perhaps by in situ cyclisation of the initially formed diene 49.



Reagents: i, Ph₃P=CHCO₂Me; ii, I₂.

Attempts to reverse the (Z)-selectivity of the Wittig reactions by using the Schlosser modification were not promising.²² However, it was found that clean isomerisation occurred on treatment of the Wittig products with a trace of iodine in benzene in sunlight. Thus the hydroxybutenolide **40** was

^{*} The direct conversion of the silylfuran **34** into the hydroxybutenolide using singlet oxygen ¹⁷ was developed subsequently.¹⁸

condensed with 2-methylpropylidenetriphenylphosphorane and the product was isomerised using a trace of iodine to give the (Z, E)-dienyl acid **51** in > 70% overall yield.

To complete a synthesis of an analogue of the C(1)-C(12) fragment of a 3,4-dihydro- β -milbemycin, it remained to reduce the dienyl acid **51** to the primary alcohol **52**. However, all attempts to reduce the acid or a derivative of the acid, *e.g.* a mixed anhydride, were unsuccessful. Either unchanged starting material or complex mixtures of products were obtained.

Although disappointing, it was thought that this difficulty was due to a limitation of the model rather than the synthetic strategy. The primary alcohol group in compound 52 can easily approach the C(1) carboxy-group carbon to form a sixmembered lactone. A stereoelectronically favoured *anti*-dehydration would then provide a conjugated trienyl lactone, which would be reduced further under the reaction conditions to give a complex mixture of products. As models showed that formation of a six-membered lactone is not possible for the milbemycins themselves due to conformational restrictions imposed by the macrocycle, it was decided to attempt to synthesize a *macrocyclic* milbemycin analogue to test the final steps of the synthetic strategy.

Synthesis of a Macrocyclic β -Milbemycin Analogue.—The phosphonium salt 62 was identified as a useful intermediate for the synthesis of a macrocyclic milbemycin analogue since it should lead to a 16-membered lactone with similar steric constraints to the milbemycins. Methanolysis of the bicyclic lactone 53²³ gave the hydroxy ester 54, protected as its silyl ether 55 (Scheme 6). The ester was reduced selectively to the



Scheme 6 Reagents: i, NaOMe, MeOH; ii, Bu^t-Me₂SiCl, imidazole (61% of 55 from 53); iii, DIBAL-H (81%); iv, MeC(MgBr)=CH₂ (87%); v, MeC(OMe)₃, EtCO₂H, xylene, heat, 24 h; vi, LiAlH₄ (82% of 59 from 57); vii, methanesulfonyl chloride, Et₃N; viii, NaI, acetone (87% from 59); ix, Ph₃P, DMF.

aldehyde 56, which gave a mixture of the epimeric alcohols 57 on addition of prop-2-en-2-ylmagnesium bromide. A Claisen rearrangement of these alcohols gave the unsaturated ester 58, which was reduced to provide the primary alcohol 59. This was converted into the phosphonium salt 62 via the mesylester 60 and the iodide 61.

The Wittig condensation between the racemic phosphonium

salt 62 and the racemic hydroxybutenolide 40 was carried out using LiHMDS as base. An excess of the phosphonium salt was treated with two mole equivalents of the base, and the solution of ylide so formed was added at -78 °C to a solution of the hydroxybutenolide which had previously been treated with two mole equivalents of LiHMDS. This procedure gave an 80% yield of a mixture of products identified as the diastereoisomeric dienyl acids 63, 64, 65 and 68, mainly as their 10,11-(Z)-isomers 63 and 64 (Scheme 7). These diastereoisomers could not be separated, and were not distinguishable by ¹H NMR spectroscopy, but it was assumed that both were present since no discrimination was expected during the condensation of the racemic hydroxybutenolide with the racemic phosphorane. Treatment of the Wittig products 63 and 64 with a trace of iodine in benzene induced clean (Z)-(E)-isomerisation of their 10,11-double bonds, and gave the (Z,E)-acids 65 and 68

It was now necessary to reverse the functionality of the ester at C(1) and the acid at C(10') before a macrolide analogous to a milbemycin could be formed. To this end, the mixture of acids **65** and **68** was treated with 2-(trimethylsilyl)ethanol under anhydrous, basic conditions to give the 2-trimethylsilyl esters **66** and **69** via ester exchange at C(1); the C(10') acids were unchanged under these conditions. Esterification with diazomethane then gave the diesters **67** and **70**. These were deprotected using fluoride and acid to give the dihydroxy acids **71** and **72** which were distinguishable by ¹H NMR spectroscopy for the first time in the synthesis, perhaps because of long-range hydrogen bonding.

Treatment of the mixture of dihydroxy acids 71 and 72 with chloro-*N*-methylpyridinium iodide 24 and triethylamine under high-dilution conditions induced cyclisation of one of the diastereoisomers to give a single macrocyclic product. This was shown to be the required diastereoisomer 73 by X-ray crystallography,⁹ and had been formed by selective cyclisation of the hydroxy acid 71. No product from cyclisation of the 'unnatural' isomer 72 was isolated, and it would appear that compound 72 decomposed to baseline material under the cyclisation conditions. Models indicate that cyclisation of the dihydroxy acid 72 is impeded by the cyclohexane ring whereas for cyclisation of the 'natural' diastereoisomer 71 the cyclohexane ring facilitates macrocyclisation by restricting the conformations available to the cyclisation precursor.

Having prepared the macrocyclic methyl ester 73, we examined the selective reduction of the ester. It was found that reduction using lithium bis-(2-methoxyethoxy)aluminium hydride (REDAL-H) was very effective, and gave the alcohol 74 in 85% yield so completing the synthesis of a macrocyclic analogue of milbemycin β_1 3.

Conclusions.—This synthesis of the macrocyclic alcohol 74 established the viability of our strategy for a convergent synthesis of β -milbemycins. It remained to develop a procedure for the regioselective introduction of the 3,4-double bond, and for the synthesis of the spiroacetal-containing fragment. Studies of these aspects,^{18,25,26} and a synthesis of a non-aromatic β milbemycin using this strategy,⁷ will be outlined in future papers together with the application of this approach to the synthesis of α -milbemycins.^{27,28} Of interest in the present work is the stereoselective formation and reduction of the hydroxycyclohexanones 16 and 33, the regioselective hydrolysis of the dimethoxydihydrofuran 24, the synthesis and isomerisation of the conjugated diene fragment of the milbemycins, the selective macrocyclisation of the hydroxy acid 71 which has the same relative configuration as the natural products, and the efficient reduction of the macrolide ester 73.



Scheme 7 Reagents: i, LiN(SiMe₃)₂, 62-Li (86%); ii, I_2 (97%); iii, Bu'Li, Me₃SiCH₂CH₂OH (53%); iv, CH₂N₂ (99%); v, TBAF, KF; then hydrochloric acid (93%); vi, 2-chloro-*N*-methylpyridinium iodide (44% based on 71); vii, LiAlH₂(OCH₂CH₂OMe)₂ (85%).

Experimental

All non-aqueous reactions were performed under argon. ¹H NMR spectra were recorded on a Bruker WA 300 or a Bruker WH 500 spectrometer. *J*-Values are given in Hz. IR spectra were measured on a Perkin-Elmer 257 or on a Pye Unicam SP3-200 spectrometer as evaporated films unless otherwise stated. Mass spectra were recorded on a VG micromass ZAB 16F mass

spectrometer using electron impact (EI) or chemical ionisation (CI) modes. M.p.s were determined on a Buchi 510 apparatus.

All solvents were dried and distilled before use. Light petroleum refers to the fraction which distils at 40–60 °C, and ether to diethyl ether. Chromatography refers to flash chromatography on Merck silica (40–63 mm³; 230–400 mesh). 3-Furoyl chloride was prepared by heating of a solution of 3-furoic acid in thionyl dichloride under reflux for 1 h. Concentration under reduced pressure gave 3-furoyl chloride, which was used without further purification.

(1RS,2SR,5SR)-Ethyl 2-Hydroxy-5-methyl-4-oxo-2-phenylcyclohexanecarboxylate 12.—3-Methylbut-3-en-2-one¹¹ (1 g, 12 mmol) was blown as a vapour in nitrogen over a period of 12 h into a solution of ethyl 3-oxo-3-phenylpropanoate⁹ (1.2 cm³, 6.9 mmol) and sodium hydroxide (0.1 g, 2.5 mmol) in ethanol (10 cm³). The mixture was cooled to -22 °C, and the crude product was isolated by filtration. Recrystallisation from ethanol gave the title compound 12 (1.19 g, 62%) as plates, m.p. 90-92 °C (Found: C, 69.45; H, 7.05. C₁₆H₂₀O₄ requires C, 69.55; H, 7.3%); v_{max} (CHCl₃)/cm⁻¹ 3490, 1720, 1370, 1340, 1300 and 1180; $\delta_{\rm H}(300 \text{ MHz}; \text{ CDCl}_3)$ 0.94 (3 H, t, J 7, CH₂Me), 1.09 (3 H, d, J 6, CHMe), 2.1 (1 H, q, J 12.5, 6-H^{ax}), 2.2-2.3 (1 H, m, 6-H^{eq}), 2.4-2.55 (1 H, m, 5-H), 2.55 (2 H, s, 3-H₂), 3.47 (1 H, dd, J 12.5 and 4, 1-H), 3.8-3.99 (2 H, m, OCH₂Me), 4.16 (1 H, s, OH) and 7.1–7.3 (5 H, m, ArH); m/z(EI) 276 (M⁺, 4%) and 77 (100).

(1RS,2SR,4SR,5SR)-Ethyl 2,4-Dihydroxy-5-methyl-2-phenvlcvclohexanecarboxylate 13.—Sodium borohydride (0.29 g, 8 mmol) was added to rapidly stirred acetic acid (20 cm³) at such a rate that the temperature did not exceed 20 °C. After being stirred for 30 min, the solution was added to the ketone 12(1.1 g, 4 mmol), and the reaction mixture was stirred for 30 min before being concentrated under reduced pressure, and the residue was dissolved in ether (100 cm³). The ethereal solution was washed with aq. sodium hydroxide (1 mol dm⁻³; 2×50 cm³), dried over anhydrous potassium carbonate, and concentrated under reduced pressure to leave the title compound 13 (1.03 g, 93%), which was recrystallised from hexane-ether, m.p. 128 °C (Found: C, 69.05; H, 7.9. C₁₆H₂₂O₄ requires C, 69.05; H, 7.95%); v_{max} (CHCl₃)/cm⁻¹ 3620, 3480, 3005, 1710, 1375, 1180, 1060 and $1030; \delta_{\rm H}(300 \text{ MHz}; C_6 D_6) 0.65 (3 \text{ H}, t, J7.5, CH_2 Me), 1.09 (3 \text{ H}, t)$ d, J 6, CHMe), 1.19 (1 H, br s, 4-OH), 1.32 (1 H, m, 5-H), 1.44 (1 H, ddd, J 12, 10 and 2, 3-H^{ax}), 1.68 (1 H, dt, J 12.5 and 3.5, 6-H^{eq}), 1.88 (1 H, q, J 12.5, 6-H^{ax}), 2.17 (1 H, dd, J 12 and 4.5, 3-H^{eq}), 2.92 (1 H, dd, J 12.5 and 3.5, 1-H), 3.66 (2 H, q, J 7.5, CH2Me), 3.78 (1 H, m, 4-H), 4.69 (1 H, d, J 2, 2-OH) and 7.1-7.6 (5 H, m, ArH); m/z (EI) 278 (M⁺, 9%) and 105 (100).

(1RS,2SR,4SR,5SR)-Ethyl 2-Hydroxy-4-methoxy-5-methyl-2-phenylcyclohexanecarboxylate 14.—A solution of the diol 13 (190 mg, 0.68 mmol) in dichloromethane (5 cm^3) was added to a stirred suspension of trimethyloxonium tetrafluoroborate (950 mg, 0.64 mmol) and anhydrous potassium carbonate (430 mg) in dichloromethane (5 cm³) at -22 °C. After being stirred for 18 h, the mixture was filtered through Celite, and the filtrate was concentrated under reduced pressure. Chromatography of the residue (ether-light petroleum) gave unchanged starting material 13 (53 mg, 28% recovery) and the title compound 14 (135 mg, 68%) as needles, m.p. 56-58 °C (from hexane-ether) $(Found: C, 69.7; H, 8.35, C_{17}H_{24}O_4 requires C, 69.85; H, 8.25\%);$ v_{max} (CHCl₃)/cm⁻¹ 3480, 1710, 1375, 1180 and 1090; δ_{H} (300 MHz; C₆D₆) 0.63 (3 H, t, J 7, OCH₂Me), 1.11 (3 H, d, J 6.5, CHMe), 1.37 (1 H, ddd, J 13, 10.5 and 3, 3-Hax), 1.42-1.67 (1 H, m, 5-H), 1.71 (1 H, dt, J 13 and 3.5, 6-H^{eq}), 1.93 (1 H, q, J 13, 6-Hax), 2.41 (1 H, dd, J 13 and 4, 3-Heq), 2.92 (1 H, dd, J 13 and 4, 1-H), 3.1 (3 H, s, OMe), 3.42 (1 H, td, J 10.5 and 4, 4-H), 3.6 (2 H, q, J 7, OC H_2 Me), 4.69 (1 H, d, J 3, OH) and 7.02–7.48 (5 H, m, ArH); m/z (EI) 292 (M⁺, 2%) and 163 (100).

Ethyl 3-(3'-Furyl)-3-oxopropanoate 15.—Butyllithium (68 cm³; 1.6 mol dm⁻³ in hexane) was added to a solution of hexamethyldisilazane (22.2 cm³, 105 mmol) in THF (130 cm³) at 0 °C. After 30 min, the solution was cooled to -78 °C, ethyl acetate (5.2 cm³, 53 mmol) was added over a 10 min period, and the mixture was stirred for 1.5 h. 3-Furoyl chloride [from 3-furoic acid (5.56 g, 49.6 mmol) in THF (50 cm³)] was added slowly, and the mixture was stirred for 30 min. Saturated aq. ammonium chloride (50 cm³) was added, and the mixture was allowed to warm to room temperature. Hydrochloric acid (80 cm³; 3 mol dm⁻³) was added, and the organic products were extracted into ether. Concentration of the extracts and distillation of the residue gave the title compound 15 (8.4 g, 93% from the acid), b.p. 98-105 °C (0.5 mmHg) (Found: C, 59.45; H, 5.55. C₉H₁₀O₄ requires C, 59.35; H, 5.55%); v_{max}/cm⁻¹ 3140, 1740, 1680, 1560 and 1510; $\delta_{\rm H}(300 \,{\rm MHz};{\rm CDCl}_3)$ 1.26 (3 H, t, J7, OCH₂Me), 3.76 (2 H, s, 2-H₂), 4.20(2 H, q, J7, OCH₂Me), 6.79(1 H, d, J3, 4'-H), 7.46(1 H, m, 5'-H) and 8.08 (1 H, dd, $J_{1.5}$ and 0.5, 2'-H); m/z (EI) 182 (M⁺, 14%) and 95 (100). Traces of the enol tautomer (\sim 5%) were apparent from the ¹H NMR spectrum; $\delta_{\rm H}$ 5.35 (2-H).

(1RS,2SR,5SR)-Ethyl 2-(3'-Furyl)-2-hydroxy-5-methyl-4oxocyclohexanecarboxylate 16.---A solution of 3-methylbut-3en-2-one¹¹ (3.1 g, 37 mmol) in ethanol (20 cm³) was added over a period of 30 min to a solution of the ketoester 15 (6 g, 33 mmol) in anhydrous ethanol (80 cm³) containing aq. sodium hydroxide (2.5 cm³; 1 mol dm⁻³), and the mixture was stirred for 17 h at ambient temperature before being concentrated under reduced pressure. The residue was taken up in ether (250 cm³), and the ethereal solution washed with brine containing sodium hydroxide (2 \times 100 cm³, 0.05 mol dm⁻³ in sodium hydroxide). After drying (K₂CO₃), the organic phase was concentrated under reduced pressure. Recrystallisation of the residue from hexane-ether gave the *title compound* 16 (4.92 g, 56%) as plates, m.p. 60-62 °C (Found: C, 63.25; H, 6.7. C₁₄H₁₈O₅ requires C, 63.15; H, 6.8%); v_{max}(CHCl₃)/cm⁻¹ 3490, 1720, 1500, 1375, 1345, 1180 and 1030; $\delta_{\rm H}(300 \text{ MHz}; \text{ CDCl}_3)$ 1.13 (3 H, d, J 6.5, CHMe), 1.17 (3 H, t, J 7.1, CH₂Me), 2.11 (1 H, q, J 13, 6-H^{ax}), 2.22 (1 H, ddd, J 13, 6 and 4.5, 6-Heq), 2.46-2.55 (1 H, m, 5-H), 2.53 (1 H, dd, J 14.5 and 2.5, 3-H^{ax}), 2.69 (1 H, d, J 14.5, 3-H^{eq}), 3.24 (1 H, dd, J 13 and 4.5, 1-H), 4.05-4.14 (2 H, m, CH₂Me), 4.26 (1 H, d, J 2.5, OH), 6.36 (1 H, dd, J 1.5 and 1, 4'-H) and 7.35-7.39 (2 H, m, 2'- and 5'-H); m/z (EI) 266 (M⁺, 13%), 249 (63) and 95 (100).

Concentration of the mother liquor and chromatography of the residue (ether-light petroleum) gave more of the cyclohexanone **16** (1.4 g, 16%) and a second product, identified as a mixture of diastereoisomers of the open-chain diketone **17** (1.1 g, 13%); $\delta_{\rm H}$ (60 MHz; CDCl₃) 1.1–1.4 (6 H, m), 1.8–2.8 (6 H, m), 3.9 (1 H, m), 4.15 (2 H, q, J7, CH₂Me), 6.8 (1 H, s), 7.4 (1 H, s), 8.1 (0.4 H, s) and 8.25 (0.6 H, s).

Reduction of the 4-Oxocyclohexanecarboxylate 16.—With sodium borohydride. Sodium borohydride (150 mg, 4.2 mmol) was added to a solution of the ketone 16 (500 mg, 1.9 mmol) in ethanol (10 cm³). After being stirred for 30 min, the reaction mixture was diluted with saturated aq. ammonium chloride (10 cm³) and extracted into ether. The combined extracts were dried (MgSO₄), and concentrated under reduced pressure. Chromatography (ether–light petroleum) gave two fractions. The major component was identified as (1RS,2SR,4RS,5SR)ethyl 2-(3'-furyl)-2,4-dihydroxy-5-methylcyclohexanecarboxylate 19 (330 mg, 66%) as an oil (Found: M⁺, 268.1312. C₁₄H₂₀O₅ requires M, 268.1311); v_{max} (CHCl₃)/cm⁻¹ 3460, 1710, 1500, 1180, 1095, 1030 and 1000; $\delta_{\rm H}$ (300 MHz; CDCl₃) 1.01 (3 H, d, J 6.5, CH*Me*), 1.09 (3 H, t, J 7, CH₂*Me*), 1.5–1.7 (3 H, m), 1.90 (1 H, q, J 13.5, 6-H^{ax}), 2.23 (1 H, dd, J 15 and 3, 3-H^{eq}), 2.72 (1 H, dd, J 13.5 and 3, 1-H), 3.69 (1 H, narrow m, 4-H), 3.9–4.1 (2 H, m, CH₂Me), 4.09 (1 H, br d, J 8.7, 4-OH), 4.96 (1 H, d, J 2.5, 2-OH), 6.23 (1 H, dd, J 1.5 and 1, 4'-H) and 7.2–7.3 (2 H, m, ArH); *m/z* (EI) 268 (M⁺, 12%) and 95 (100).

The minor component was identified as (1RS,2SR,4SR,5SR)-ethyl 2-(3'-furyl)-2,4-dihydroxy-5-methylcyclohexanecarboxylate **20** (146 mg, 29%) as a solid, recrystallised from hexane-ether as needles, m.p. 96–97 °C (Found: C, 62.65; H, 7.45. C₁₄H₂₀O₅ requires C, 62.65; H, 7.5%); v_{max} (CHCl₃)/cm⁻¹ 3620, 3470, 1710, 1500, 1375, 1260, 1180 and 1030; δ_{H} (300 MHz; CDCl₃) 1.04 (3 H, d, J 6.5, CHMe), 1.08 (3 H, t, J 7, CH₂Me), 1.3–1.5 (2 H, m), 1.6–1.8 (3 H, m), 2.18 (1 H, dd, J 13 and 4.5, 3-H^{eq}), 2.68 (1 H, dd, J 12.5 and 5, 1-H), 3.65 (1 H, td, J 10.5 and 4.5, 4-H), 3.9–4.1 (2 H, m, CH₂Me), 4.36 (1 H, br s, 2-OH), 6.25 (1 H, t, J 1.5, 4'-H) and 7.26 (2 H, d, J 1.5, ArH); m/z (EI) 268 (M⁺, 13%) and 95 (100).

With lithium tri-sec-butylborohydride. Lithium tri-sec-butylborohydride (0.27 cm³; 1 mol dm⁻³ in THF) was added to a solution of the ketone **16** (73 mg, 0.27 mmol) in THF (5 cm³) at -78 °C, and the mixture was stirred for 4.5 h. Aq. sodium hydroxide (3 mol dm⁻³; 1 cm³) was added, and the mixture was allowed to warm to room temperature. Aq. hydrogen peroxide (0.6 cm³; 30%) was added and the mixture was stirred for 15 min before the addition of saturated ethanolic hydrogen chloride (1 cm³). The mixture was diluted with ether and the organic phase was separated, washed with hydrochloric acid, and dried (MgSO₄). Concentration under reduced pressure gave the diol **19** (65 mg, 88%).

With sodium triacetoxyborohydride. Following the procedure outlined above, the ketone 16 (7.45 g, 28 mmol) gave the diol 20 (7.35 g, 98%), shown to be free of its epimer 19 by TLC and NMR spectroscopy.

(1RS,5SR,6RS,8SR)-Ethyl 5-(3'-Furyl)-8-methyl-3-oxo-2,4dioxabicyclo[3.3.1]nonane-6-carboxylate 21.—A solution of 1,1'-carbonyldiimidazole (50 mg, 0.31 mmol) in THF (1 cm³) was added to a mixture of diol 19 (65.7 mg, 0.25 mmol) and a trace of sodium hydride in THF (2 cm³), and the mixture was stirred for 15 min before being diluted with ether (30 cm³), washed with dil. hydrochloric acid (30 cm³; 1 mol dm⁻³), and dried (MgSO₄). Concentration under reduced pressure gave a residue, which was chromatographed to give the title compound 21 (50 mg, 68%) as needles on recrystallisation from hexane-ether, m.p. 90 °C (Found: C, 61.2; H, 6.1. C₁₅H₁₈O₆ requires C, 61.5; H, 6.15%); v_{max}(CHCl₃)/cm⁻¹ 1745, 1390, 1380, 1355, 1302, 1180, 1170, 1155, 1125, 1110, 1050 and 1035; $\delta_{\rm H}(300 \text{ MHz}; \text{CDCl}_3)$ 1.06 (3 H, t, J7, CH₂Me), 1.19 (3 H, d, J6, CHMe), 1.9–2.0 (3 H, m), 2.16 (1 H, dd, J 14.5 and 1.5, 9-Hax), 2.38 (1 H, dd, J 14.5 and 4.5, 9-H^{eq}), 2.9 (1 H, m, 6-H), 3.9-4.1 (2 H, m, CH₂Me) 4.55 (1 H, m, 1-H), 6.36 (1 H, dd, J 2 and 1, 4'-H), 7.41 (1 H, t, J 1.8, ArH) and 7.48 (1 H, dd, J 2.1, ArH); m/z (EI) 294 (M⁺, 8%) and 95 (100).

(1RS,6SR)-*Ethyl* 6-(3-*Furyl*)-6-*hydroxy*-3-*methylcyclohex*-3*enecarboxylate* **22**.—Methanesulfonyl chloride (0.09 cm³, 1.1 mmol) was added to a solution of diol **19** (276 mg, 1 mmol) in pyridine (10 cm³) at 0 °C. After 16 h, the reaction mixture was poured into dil. hydrochloric acid (50 cm³; 3 mol dm⁻³). The aqueous mixture was extracted with ether (3 × 50 cm³), and the extracts were dried (MgSO₄), and concentrated under reduced pressure to leave (1RS,2SR,4RS,5SR)-*ethyl* 2-(3-*furyl*)-2-*hydroxy*-5-*methyl*-4-(*methylsulfonyloxy*)*cyclohexanecarboxylate* (310 mg, 88%) as needles on recrystallisation from chloroform–hexane, m.p. 84–85 °C (Found: C, 52.0; H, 6.35; S, 9.1. C₁₅H₂₂O₇S requires C, 52.0; H, 6.4; S, 9.25%); ν_{max} (CHCl₃)/cm⁻¹ 3480, 1710, 1275, 1170, 1030, 975, 920, 900, 890 and 875; $\delta_{\rm H}(300 \text{ MHz}; \text{ C}_6\text{D}_6)$ 0.76 (3 H, t, J 7, CH₂Me), 0.95 (3 H, d, J 6, CHMe), 0.9–1.2 (1 H, m, 5-H), 1.15 (1 H, dt, J 14 and 2.5), 1.28 (1 H, dt, J 12.5 and 3), 2.08 (1 H, q, J 12.5, 6-H^{ax}), 2.3–2.5 (2 H, m), 2.54 (3 H, s, OSO₂Me), 3.6–3.8 (2 H, m, CH₂Me), 4.5–4.6 (1 H, m, 4-H), 4.6 (1 H, d, J 2.5, 2-OH) and 6.08, 7.06 and 7.12 (each 1 H, m, ArH); m/z (EI) 346 (M⁺, 1%) and 95 (100).

A solution of the methanesulfonate (246 mg, 0.71 mmol) and 1,8–diazabicyclo[5.4.0]undec-7-ene (DBU) (0.5 cm³) in THF (10 cm³) was heated under reflux for 48 h. The reaction mixture was diluted with ether (50 cm³), washed with dil. hydrochloric acid (50 cm³; 1 mol dm⁻³), dried (MgSO₄), and concentrated under reduced pressure to leave the *title compound* **22** (174 mg, 97%), recrystallised as fine needles from hexane–ether, m.p. 35 °C (Found: C, 67.25; H, 7.3. C₁₄H₁₈O₄ requires C, 67.2; H, 7.25%); v_{max} (CHCl₃)/cm⁻¹ 3500, 1710, 1500, 1295, 1180, 1160, 1030 and 900; δ_{H} (300 MHz; CDCl₃) 1.05 (3 H, t, *J* 7.5, CH₂*Me*), 1.67 (3 H, br s, 3-Me), 2.09 (1 H, dd, *J* 17 and 5.5, 2-H^{eq}), 2.26 (2 H, narrow m, 5-H₂), 2.4–2.5 (1 H, m, 2-H^{ax}), 2.88 (1 H, dd, *J* 11.5 and 6, 1-H), 3.9–4.1 (3 H, m), 5.3 (1 H, narrow m, 4-H), 6.24 (1 H, dd, *J* 1.5 and 1, ArH), 7.27 (1 H, t, *J* 2, ArH) and 7.31 (1 H, m, ArH); *m*/z (EI) 250 (M⁺, 21%), 182 (88) and 95 (100).

Hydroboration of Alkene 22.—Borane-dimethyl sulfide complex (0.2 cm^3 ; 2 mol dm⁻³ in THF) was added to a solution of the alkene 22 (31 mg, 0.125 mmol) in THF (5 cm^3) at 0 °C. After 20 min. aq. hydrogen peroxide (1 cm^3 ; 30%) was added followed, after a further 5 min, by aq. sodium hydroxide (1 cm^3 ; 2 mol dm⁻³). The reaction mixture was diluted with ether (30 cm³), washed with dil. hydrochloric acid (30 cm^3 ; 1 mol dm⁻³), dried (MgSO₄), and concentrated under reduced pressure. The residue was chromatographed to give the diol 20 (14.5 mg, 43%) and a minor product (4 mg) which was not identified.

(1RS,2SR,4SR,5SR)-Ethyl 2-(3-Furyl)-2-hydroxy-4-methoxy-5-methylcyclohexanecarboxylate 23.—A mixture of diol 20 (4.5 g, 16.8 mmol), trimethyloxonium tetrafluoroborate (4.5 g, 31 mmol) and anhydrous potassium carbonate (13.5 g) in dichloromethane (100 cm³) was stirred for 16 h. The mixture was filtered through Celite, and the filtrate was concentrated under reduced pressure. The residue was chromatographed to give unchanged diol 20 (0.89, 18% recovery) and the title compound 23 (3.4 g, 72%) as fine needles after recrystallisation from hexane-ether, m.p. 60 °C (Found: C, 63.6; H, 7.9. C₁₅H₂₂O₅ requires C, 63.8; H, 7.85%); v_{max}(CHCl₃)/cm⁻¹ 3480, 1710, 1500, 1378, 1180, 1100, 1030 and 870; $\delta_{\rm H}$ (300 MHz; CDCl₃) 1.08 (3 H, d, J 6.5, CHMe), 1.15 (3 H, t, J 7, CH₂Me), 1.32 (1 H, ddd, J 13.5, 11 and 2.5, 3-Hax), 1.4-1.6 (1 H, m, 5-H), 1.7-1.9 (2 H, m, 6-H₂), 2.41 (1 H, dd, J 13.5 and 4.5, 3-H^{eq}), 2.7-2.8 (1 H, m, 1-H), 3.23 (1 H, td, J 11 and 4.5, 4-H), 3.37 (3 H, s, OMe), 4.0–4.1 (2 H, m, CH₂Me), 4.42 (1 H, d, J 2.5, OH), 6.32 (1 H, t, J 1.4, ArH) and 7.34 (2 H, d, J 1, ArH); m/z (EI) 282 $(M^+, 11\%)$ and 153 (100).

(1RS,2SR,4SR,5SR)-Ethyl 2-(2',5'-Dihydro-2'-oxo-3'-furyl)-2-hydroxy-4-methoxy-5-methylcyclohexanecarboxylate 25.—A solution of bromine (2.1 g, 13 mmol) in methanol (20 cm³) was added to a solution of the furan 23 (3.4 g, 12.1 mmol) and sodium acetate (3 g, 37 mmol) in methanol at 0 °C over a period of 30 min. The mixture was concentrated under reduced pressure and the residue was dissolved in ether (250 cm³). The ethereal solution was washed with brine, dried (MgSO₄), and concentrated under reduced pressure to leave the dimethoxydihydrofurans 24 (4.75 g) as a mixture of diastereoisomers, used without further purification.

The dimethoxydihydrofuran mixture was dissolved in THF (100 cm³) and hydrochloric acid (30 cm³; 3 mol dm⁻³) was added. After 30 min, sodium chloride (5 g) was added, and the

mixture was extracted into ether. The extracts were dried (MgSO₄), and concentrated under reduced pressure, and the residue was chromatographed to give the *title compound* **25** (2.9 g, 81%) as needles after recrystallisation from hexane–ether, m.p. 92–94 °C (Found: C, 60.4; H, 7.5. $C_{15}H_{22}O_6$ requires C, 60.4; H, 7.4%); v_{max} (CHCl₃)/cm⁻¹ 3460, 1755, 1700, 1190, 1100, 1060, 1030 and 1000; δ_{H} (300 MHz; CDCl₃) 1.08 (3 H, d, J 6.5, CHMe), 1.21 (3 H, t, J 7.5, CH₂Me), 1.55–1.7 (1 H, m, 5-H), 1.72 (1 H, q, J 11.5, 6-H^{ax}), 1.8 (1 H, t, J 12.5, 3-H^{ax}), 1.87 (1 H, dt, J 12.4, 6-H^{eq}), 2.07 (1 H, dd, J 12.5 and 4, 3-H^{eq}), 3.2 (1 H, m, 4-H), 3.34 (3 H, s, OMe), 3.3–3.4 (1 H, m, 1-H), 4.0–4.17 (2 H, m, OCH₂Me), 4.54 (1 H, br s, OH), 4.75–4.8 (2 H, m, 5'-H₂) and 7.48–7.52 (1 H, m, 4'-H); m/z (EI) 299 (M⁺ + 1, 100%).

Ethyl 3-oxo-3-(2'-trimethylsilyl-3'-furyl)propanoate 31.—2-Trimethylsilyl-3-furoic acid (13.5 g, 73.4 mmol) was heated under reflux with thionyl dichloride (100 cm³) for 40 min. The major part of the excess of thionyl dichloride was removed by distillation, and the remainder under reduced pressure, to leave 2-(trimethylsilyl)-3-furoyl chloride which was used without purification.

Butyllithium (96 cm³; 1.6 mol dm⁻³ in hexane) was added to a solution of hexamethyldisilazane (32.5 cm³, 154 mmol) in THF (200 cm³) at 0 °C. After 30 min, the solution was cooled to -78 °C and ethyl acetate (7.2 cm³, 73.7 mmol) was added over a period of 20 min. After 1.5 h, the crude 2-(trimethylsilyl)-3furoyl chloride was added as a solution in THF (50 cm³) over a period of 30 min. After a further 30 min, saturated aq. ammonium chloride was added, and the mixture was allowed to warm to room temperature. Hydrochloric acid (100 cm³; 3 mol dm⁻³) was added, and the organic products were extracted into ether. The extracts were dried (MgSO₄), and concentrated under reduced pressure. The residue was distilled to give the title compound 31 (18.6, 100%) as a liquid, b.p. 110 °C (0.5 mmHg) (Found: C, 57.3; H, 6.4. C₁₂H₁₈O₄Si requires C, 57.1; H, 6.4%); v_{max}/cm^{-1} 3120, 1740, 1680, 1630, 1545, 1280, 1250, 1210, 1145, 1040, 920, 850 and 770; $\delta_{\rm H}$ (300 MHz;CDCl₃) (keto tautomer) 0.33 (9 H, s, SiMe₃), 1.26 (3 H, t, J7, CH₂Me), 3.76 (2 H, s, 2-H₂), 4.21 (2 H, q, J7, CH₂Me), 6.66 (1 H, d, J2, 4'-H) and 7.60 (1 H, d, J 2, 5'-H); m/z (EI) 254 (M⁺, 8%), 238 (92) and 167 (100). Minor peaks due to the enol tautomer ($\sim 10\%$) were observed in the ¹H NMR spectrum; $\delta_{\rm H}$ 5.35 (1 H, s, 2-H).

(1RS,2SR,5SR)-Ethyl 2-Hydroxy-5-methyl-4-oxo-2-(2'-trimethylsilyl-3'-furyl)cyclohexanecarboxylate 33.—A solution of 3-methylbut-3-en-2-one¹¹ (8 g, 95 mmol) in ethanol (50 cm³) was added to a solution of the keto ester 31 (18.8 g, 74 mmol) in ethanol (150 cm³) containing aq. sodium hydroxide (3 cm³; 2 mol dm⁻³) over a period of 1 h. After 24 h, the mixture was concentrated under reduced pressure, and the residue was partitioned between ether (400 cm³) and brine (100 cm³). The organic phase was dried (MgSO₄), and concentrated under reduced pressure to leave a residue, which was recrystallised from hexane-ether to give the *title compound* 33 (8.6 g, 34%) as plates, m.p. 119–121 °C (Found: C, 60.55; H, 7.75. C₁₇H₂₆O₅Si requires C, 60.35; H, 7.75%); δ_H(300 MHz; CDCl₃) 0.32 (9 H, s, SiMe₃), 1.11–1.16(6 H, m), 2.11(1 H, q, J13, 6-H^{ax}), 2.16–2.25(1 H, m), 2.45–2.54 (2 H, m), 2.64 (1 H, d, J 14.5, 3-H^{eq}), 3.32 (1 H, dd, J12.5 and 4, 1-H), 4.01–4.12 (2 H, m, CH₂Me), 4.37 (1 H, d, J 2.5, OH), 6.26 (1 H, d, J 1.5, 4'-H) and 7.53 (1 H, d, J 1.5, 5'-H); m/z (EI) 338 (M⁺, 6%), 323 (M⁺ - 15, 60%) and 167 (100).

The mother liquors were concentrated under reduced pressure, and the residue was dissolved in ethanol (100 cm³). Aq. sodium hydroxide (2 cm³; 2 mol dm⁻³) was added. After 8 h, the reaction mixture was worked up as outlined above to give a second crop of the cyclohexanecarboxylate **33** (3.6 g, 14%). The residue was chromatographed (ether–light petroleum) to give a third crop (4.2 g, 17%) (total yield of **33**; 16.4 g, 66%).

(IRS,2SR,4SR,5SR)-Ethyl 2,4-Dihydroxy-5-methyl-2-(2'-trimethylsilyl-3'-furyl)cyclohexanecarboxylate 34.—Sodium borohydride (0.72 g, 20 mmol) was added to rapidly stirred acetic acid (20 cm³) at such a rate that the temperature did not exceed 20 °C. After 30 min, the solution was added to the ketone 33 (3.4 g, 10 mmol), and the mixture was stirred for 3 h. The excess of acetic acid was removed under reduced pressure, and the residue was partitioned between ether (150 cm³) and aq. sodium hydroxide (100 cm³; 2 mol dm⁻³). The organic phase was dried (K₂CO₃), and concentrated under reduced pressure, and the residue was recrystallised from hexane-ether to give the title compound 34 (2.7 g, 78%) as needles, m.p. 102-103 °C (Found: C, 60.15; H, 8.05. C₁₇H₂₈O₅Si requires C, 59.95; H, 8.3%); v_{max} (CHCl₃)/cm⁻¹ 3600, 3460, 1700, 1250, 1180, 1090 and 1030; $\delta_{\rm H}(300 \text{ MHz}; \text{CDCl}_3) 0.32 (9 \text{ H}, \text{ s}, \text{SiMe}_3), 1.10 (3 \text{ H}, \text{ t}, J 7,$ CH₂Me), 1.11 (3 H, d, J 6.5, CHMe), 1.4-1.6 (3 H, m), 1.6-1.8 (2 H, m), 2.18 (1 H, dd, J 13.5 and 4.5, 3-H^{eq}), 2.84 (1 H, m, 1-H), 3.71 (1 H, m, 4-H), 3.9–4.1 (2 H, m, CH₂Me), 4.43 (1 H, d, J 2.5, 2-OH), 6.18 (1 H, d, J 1.5, 4'-H) and 7.49 (1 H, d, J 1.5, 5'-H); m/z (EI) 340 (M⁺, 11%) and 75 (100).

Oxidation of the 2-Trimethylsilylfuran 34.—With peracetic acid. A solution of the 2-trimethylsilylfuran 34 (100 mg, 0.29 mmol), sodium acetate (100 mg) and peracetic acid (200 mm³; 38% in acetic acid) in dichloromethane (5 cm³) was heated under reflux for 16 h. The reaction mixture was diluted with dichloromethane (20 cm³), washed with aq. sodium hydrogen carbonate $(2 \times 10 \text{ cm}^3; 1 \text{ mol } \text{dm}^{-3})$, dried (MgSO₄), and concentrated under reduced pressure. Chromatography (etherethyl acetate) gave unchanged furan 34 (53 mg, 53% recovery) and (1RS,2SR,4SR,5SR)-ethyl 2-(2',5'-dihydro-2'-oxo-3'-furyl)-2,4-dihydroxy-5-methylcyclohexanecarboxylate 35 (14 mg, 14%) as needles on recrystallisation from ether, m.p. 132-133 °C (Found: C, 59.1; H, 6.9. C₁₄H₂₀O₆ requires C, 59.15; H, 7.1%); $v_{max}(CHCl_3)/cm^{-1}$ 3620, 3480, 3020, 1750, 1700, 1190, 1090, 1060 and 1035; $\delta_{\rm H}$ (300 MHz; CDCl₃) 1.1 (3 H, d, J 6, CHMe), 1.21 (3 H, t J7, CH₂Me), 1.64–1.73 (3 H, m), 1.85–1.95 (3 H, m), 3.36 (1 H, dd, J 12.5 and 4, 1-H), 3.65 (1 H, br q, J 8, 4-H), 4.0-4.1 (2 H, m, CH₂Me), 4.55 (1 H, br s, 2-OH), 4.78 (2 H, m, 5'-H₂) and 7.49 (1 H, narrow m, 4'-H); m/z (CI) 302 (M⁺ + 18, 37%) and 285 (M^+ + 1, 100).

With bromine in methanol. A solution of bromine (1.8 g, 11 mmol) in methanol (10 cm³) was added to a solution of the furan 34 (3.4 g, 10 mmol) and sodium acetate (3 g, 37 mmol) in methanol (50 cm³) at 0 °C over a period of 30 min. The reaction mixture was then concentrated under reduced pressure and partitioned between ether (150 cm^3) and saturated aq. sodium hydrogen carbonate (50 cm³). The organic phase was dried (K₂CO₃), and concentrated under reduced pressure. The residue was dissolved in THF (100 cm³), and hydrochloric acid (30 cm³; 3 mol dm⁻³) was added. After 30 min, sodium chloride (5 g) was added, and the mixture was extracted with ether. The extract was dried (MgSO₄), and concentrated under reduced pressure. The residue was chromatographed to give the butenolide 35 (1.54 g, 54%) and (1RS,2SR,4SR,5SR)ethyl 2-(2-bromo-3-furyl)-2,4-dihydroxy-5-methylcyclohexanecarboxylate 36 (1.07 g, 31%) as needles after recrystallisation from ether-hexane, m.p. 95-97 °C (Found: C, 48.3; H, 5.6. $C_{14}H_{19}BrO_5$ requires C, 48.45; H, 5.5%; $v_{max}(CHCl_3)/cm^{-1}$ 3610, 3460, 1700, 1375, 1185, 1160 and 1030; $\delta_{\rm H}$ (300 MHz; CDCl₃) 1.1-1.2(6 H, m), 1.47-1.63(1 H, m, 5-H), 1.67-1.92(4 H, m), 2.19 (1 H, dd, J 13 and 5, 3-H^{eq}), 3.15 (1 H, dd, J 11 and 4, 1-H), 3.7 (1 H, td, J 10, 5, 4-H), 4.0-4.15 (2 H, m, CH₂Me), 4.51 (1 H, br s, OH), 6.45 (1 H, m, 4'-H) and 7.35 (1 H, m, 5'-H); m/z (EI) 331 (M^+ – 16, 25%) and 249 (100).

(1RS,2SR,4SR,5SR)-*Ethyl* 2-[(Z)-2'-*Formyl*-1'-(*methoxycarbonyl*)*ethenyl*]-2,4-*dihydroxy*-5-*methylcyclohexanecarboxylate*

37.—A solution of bromine (180 mg, 1.1 mmol) in methanol (11 cm³) was added to a solution of the bromofuran 36 (347 mg, 1 mmol) and sodium acetate (250 mg, 3 mmol) in methanol (15 cm³) at 0 °C over a period of 15 min. The reaction mixture was then concentrated under reduced pressure, and partitioned between dichloromethane (40 cm³) and brine (20 cm³). The organic phase was dried (MgSO₄), and concentrated under reduced pressure, and the residue was dissolved in aq. acetone (3.6 cm³; 3:1 acetone-water). Trifluoroacetic acid (TFA) (10 mm³) was added and, after 3 h, the solution was concentrated under reduced pressure. Chromatography of the residue (etherlight petroleum) gave the title compound 37 (212 mg, 68%) as an oil; v_{max}(CHCl₃)/cm⁻¹ 3680, 3610, 3460, 1730, 1690, 1190, 1115 and 1040; $\delta_{\rm H}(300 \,{\rm MHz};{\rm CDCl}_3)$ 1.08 (3 H, d, J 6.5, CHMe), 1.24 (3 H, t, J7, OCH₂Me), 1.44–1.51 (1 H, m, 5-H), 1.61 (1 H, ddd, J 13.5, 11 and 1.5, 3-Hax), 1.75 (1 H, q, J 12.5, 6-Hax), 1.81 (1 H, br s, 4-OH), 1.89 (1 H, dt, J 13 and 4, 6-Heq), 2.15 (1 H, dd, J 13.5 and 4.5, 3-H^{eq}), 2.82 (1 H, dd, J 12.5 and 4, 1-H), 3.66 (1 H, td, J 10.5 and 4.5, 4-H), 3.87 (3 H, s, OMe), 4.09-4.21 (2 H, m, CH₂Me), 4.57 (1 H, d, J 3, 2-OH), 6.42 (1 H, d, J7.5, 2'-H) and 9.66 (1 H, d, J 7.5, CHO); m/z (CI) 298 (M⁺ - 16, 100%).

(1RS,2SR,4SR,5SR)-*Ethyl* 2-[(Z)-2'-(1,3-*Dioxan*-2-y*l*)-1'-(*methoxycarbonyl*)*ethenyl*]-2,4-*dihydroxy*-5-*methylcyclohexanecarboxylate* **38**.—A mixture of the aldehyde **37** (450 mg, 1.4 mmol), propane-1,3-diol (0.4 cm³), and copper sulfate (500 mg) was stirred in benzene (15 cm³) for 16 h. The mixture was then filtered, and the filtrate was concentrated under reduced pressure. Chromatography of the residue gave the *title compound* **38** (265 mg, 50%) as needles after recrystallisation from hexane–ether, m.p. 136–138 °C (Found: C, 57.9; H, 7.6. C₁₈H₂₈O₈ requires C, 58.05; H, 7.6%); δ_H(300 MHz; CDCl₃) 1.05 (3 H, d, *J* 6.5, CH*Me*), 1.24 (3 H, t, *J* 7, CH₂*Me*), 1.2–1.46 (1 H, m), 1.58–1.84 (4 H, m), 2.00–2.16 (2 H, m), 2.85 (1 H, dd, *J* 12 and 5, 1-H), 3.61 (1 H, td, *J* 10.5 and 4.5, 4-H), 3.75 (3 H, s, OMe), 3.71–3.81 (2 H, m), 4.04–4.2 (4 H, m), 4.34 (1 H, d, *J* 2.5, 2-OH), 5.16 (1 H, d, *J* 4.5, 1'-H) and 5.99 (1 H, d, *J* 4.5, 2'-H).

(1RS,2SR,4SR,5SR)-Ethyl 2-(2',5'-Dihydro-5'-hydroxy-2'oxo-3'-furyl)-2-hydroxy-4-methoxy-5-methylcyclohexanecarboxylate 40.—A mixture of the butenolide 25 (528 mg, 1.77 mmol) and NBS (410 mg, 2.3 mmol) in tetrachloromethane (15 cm³) was heated under reflux for 4 h in the presence of light. The reaction mixture was cooled and filtered, and the filtrate was concentrated under reduced pressure to leave the bromobutenolide 39 (692 mg) which was used without purification.

The bromobutenolide 39 (692 mg) was heated under reflux in aq. acetone (16 cm³; 3:1 acetone-water) for 6 h. Brine (20 cm³) and ether (40 cm³) were added, and the organic phase was separated. The aqueous phase was extracted with ether (3×20) cm^3), and the combined ethereal phases were dried (MgSO₄), and concentrated under reduced pressure. The residue was chromatographed (ether-ethyl acetate) to give the title compound 40 (415 mg, 75%) as needles after recrystallisation from ether, m.p. 149-151 °C (Found: C, 57.25; H, 6.95. C₁₅H₂₂O₇ requires C, 57.3; H, 7.0%); v_{max}(CHCl₃)/cm⁻¹ 3580, 3400br, 1770, 1700, 1185, 1100, 1015 and 925; $\delta_{\rm H}$ (300 MHz; CDCl₃) 1.06 (3 H, d, J6, CHMe), 1.21 (3H, t, J7, CH₂Me), 1.57-1.77 (3H, m), 1.87 (1 H, dt, J 12.5, 4, 6-H^{eq}), 2.09 (1 H, dd, J 13 and 4, 3-H^{eq}), 3.19 (1 H, td, J 10.5 and 4.5, 4-H), 3.29 (1 H, dd, J 12 and 3.5, 1-H), 3.35 (3 H, s, OMe), 4.03–4.14 (2 H, m, CH₂Me), 4.4–4.5 (1 H, br s, OH), 4.8-5.0 (1 H, br s, OH), 6.06 (1 H, br s, 5'-H) and 7.18 (1 H, br s, 4'-H); m/z (EI) 296 (M⁺ - 18, 9%) and 99 (100).

Reactions of Hydroxybutenolide **40** with Nucleophiles.—With butyllithium. Butyllithium (0.8 cm^3 ; 1.6 mol dm^{-3} in hexane) was added to a stirred solution of the hydroxybutenolide **40** (152 mg, 0.48 mmol) in THF (5 cm^3) at -78 °C. After 2 h, hydrochloric acid (10 cm³; 1 mol dm⁻³) was added. Extraction (ether) followed by chromatography (ether-light petroleum) gave (1RS,2SR,4SR,5SR)-ethyl 2-(5'-butyl-2',5'-dihydro-2'-oxo-3'furyl)-2-hydroxy-4-methoxy-5-methylcyclohexanecarboxylate 42 (107 mg, 63%) as two diastereoisomers, ratio 60:40; major diastereoisomer, v_{max}(CHCl₃)/cm⁻¹ 3460, 1750, 1700, 1190, 1100 and 1030; $\delta_{\rm H}(300 \text{ MHz}; \text{ CDCl}_3)$ 0.91 (3 H, m, CH₂CH₂Me), 106 (3 H, d, J CHMe), 1.20 (3 H, t, J 7, OCH₂Me), 1.23–1.45 (5 H, m), 1.58–1.89 (5 H, m), 2.04 (1 H, dd, J13 and 4.5, 3-H^{eq}), 3.19 (1 H, td, J10.5 and 4.5, 4-H), 3.33 (1 H, dd, J 12.5 and 4.1, 1-H), 3.35 (3 H, s, OMe), 4.01-4.12 (2 H, m, OCH₂Me), 4.54 (1 H, d, J 2.5, OH), 4.87 (1 H, ddd, J 7, 5.5 and 1.5, 5'-H) and 7.38 (1 H, d, J 1.5, 4'-H); m/z (EI) 336 (M⁺ - 18, 10%) and 85 (100); minor diastereoisomer, v_{max} (CHCl₃)/cm⁻¹ 3440, 1750, 1690, 1335, 1100 and 1040; $\delta_{\rm H}$ (300 MHz; CDCl₃) 0.90 (3 H, m, CH₂CH₂Me), 1.05 (3 H, d, J 6, CHMe), 1.22 (3 H, t, J7, OCHMe), 1.24-1.39 and 1.56-1.90 (each 5 H, m), 2.05 (1 H, dd, J 13 and 4.5, 3-H^{eq}), 3.19 (1 H, td, J 10.5 and 4.5, 4-H), 3.33 (1 H, dd, J 12.5 and 4, 1-H), 3.34 (3 H, s, OMe), 3.98-4.14 (2 H, m, OCH₂Me), 4.57 (1 H, d, J 2.5, OH), 4.93 (1 H, ddd, J 7, 5 and 1.5, 5'-H) and 7.35 (1 H, d, J 1.5, 4'-H); m/z (EI) 336 (M⁺ 18, 10%) and 85 (100).

With lithiated ethyl phenyl sulfone. Butyllithium (0.65 cm³; 1.6 mol dm⁻³ in hexane) was added to a solution of ethyl phenyl sulfone (170 mg, 1 mmol) in THF (4 cm³) at 0 °C. After 30 min, this solution was added to a solution of hydroxybutenolide 40 (100 mg, 0.32 mmol) in THF (5 cm^3) at -78 °C. After 45 min at 78 °C and 45 min at ambient temperature, the mixture was diluted with ether (30 cm³), washed with dil. hydrochloric acid (20 cm³; 1 mol dm⁻³), dried (MgSO₄), and concentrated under reduced pressure. The residue was chromatographed (etherlight petroleum, 2:1) to give two fractions, each of which contained two diastereoisomers of the sulfonylethyl lactone 43 (combined yield 63 mg, 46%); major fraction v_{max} (CHCl₃)/cm⁻¹ 3480, 1760 and 1720; $\delta_{\rm H}$ (300 MHz; CDCl₃) 5.5 (0.3 H, m, 5'-H), 5.5 (0.7 H, m, 5'-H), 7.4 (0.7 H, d, J 1.5, 4'-H), 7.5 (0.3 H, d, J 1.5, 4'-H) and 7.55-8.0 (5 H, m, ArH); minor fraction, v_{max} (CHCl₃)/cm⁻¹ 3480, 1760 and 1720; δ_{H} (300 MHz; CDCl₃) 5.42(0.8 H, m, 5'-H), 5.44(0.2 H, m, 5'-H) and 7.55-7.95(6 H, m).

(1RS,2SR,4SR,5SR)-Ethyl 2-[(1'Z,3'EZ)-1'-Carboxypenta-

1',3'-dienyl)]-2-hydroxy-4-methoxy-5-methylcyclohexanecarboxylate 45.-LDA (1.5 cm³; 0.2 mol dm⁻³ in THF) was added to a solution of the hydroxybutenolide 40 (77 mg, 0.25 mmol) in THF (3 cm³) at -78 °C, followed by triphenylphosphonium ethylide [from ethyltriphenylphosphonium iodide (139 mg, 0.33 mmol) and 200 µl of 1.6 mol dm⁻³ butyllithium (200 mm³)] in THF (2 cm³). The reaction mixture was allowed to warm to room temperature over a period of 1 h, and saturated aq. ammonium chloride (3 cm³) was added. The mixture was extracted into ether, and the extracts were dried (MgSO₄), and concentrated under reduced pressure. Chromatography (etherlight petroleum-acetic acid, 50:50:1) gave the title compound 45 (67 mg, 82%) as a 2:1 mixture of (3'Z) and (3'E) isomers; v_{max} (CHCl₃)/cm⁻¹ 3420, 1695, 1370, 1185 and 1080; δ_{H} (300 MHz; CDCl₃) 1.02-1.07 (3 H, overlapping d, J 7, CHMe), 1.2 (3 H, overlapping t, J7.5, CH₂Me), 1.48-2.00 (4 H, m), 1.82 (3 H, overlapping d, J 6, 5'-H₃), 2.23 (0.3 H, dd, J 13 and 5, 3-H^{eq}), 2.28 (0.7 H, dd, J 13 and 5, 3-H^{eq}), 3.13-3.3 (2 H, m), 3.5 (1 H, s, OMe), 3.51 (2 H, s, OMe), 4.05-4.25 (2 H, m, CH₂Me), 4.69 (0.3 H, br s, 2-OH), 4.75 (0.7 H, br s, 2-OH), 5.92 (0.7 H, dqd, J 10.5, 7 and 1, 4'-H), 6.07 (0.3 H, dq, J 14 and 7, 4'-H), 6.66 (0.7 H, tq, J11.5 and 1.5, 3'-H), 6.75-6.9 (0.6 H, m) and 7.10 (0.7 H, dd, J 11.5 and 0.5, 2'-H); m/z (CI) 344 (M⁺ + 18, 17%), 326 (M⁺, 36) and $309 (M^+ - 17, 100)$.

Treatment of the crude acid **45** [prepared from the hydroxybutenolide **40** (100 mg, 0.32 mmol)] with an excess of diazomethane gave, after chromatography (ether–light petroleum), the methyl esters **46** (50 mg, 46%) as an inseparable (3:1) mixture of (3'Z) and (3'E) isomers; v_{max} (CHCl₃)/cm⁻¹ 3450, 1725, 1680, 1638, 1220 and 1115; δ_{H} (300 MHz; CDCl₃) major isomer, 5.77 (1 H, dqd, J 11, 6 and 1, 4'-H), 6.21 (1 H, ddq, 12, 11 and 1.5, 3'-H) and 6.99 (1 H, dd, J 12 and 1, 2'-H); minor isomer, 5.97 (1 H, dq, J 15 and 6.5, 4'-H), 6.36 (1 H, ddq, J 15, 11.5 and 1.5, 3'-H) and 6.68 (1 H, d, J 11, 2'-H); m/z (EI) 340 (M⁺, 3.5%) and 211 (100).

(1RS,2SR,4SR,5SR)-Ethyl 2-[(1'Z,3'E)-1'-Carboxy-5'-

methylhexa-1',3'-dienyl]-2-hydroxy-4-methoxy-5-methylcyclohexanecarboxylate **51**.—Following the procedure outlined above, hydroxybutenolide **40** (77 mg, 0.25 mmol) and triphenylphosphonium 2-methylpropylide [from 2-methylpropyltriphenylphosphonium bromide (132 mg, 0.33 mmol)] gave a 4:1 mixture of the (3'Z) and (3'E) isomers of the dienyl acids **47** (67 mg, 75%); $v_{max}(CHCl_3)/cm^{-1}$ 3440, 2400–3600br, 1700, 1620, 1180, 1090, 1030 and 910; $\delta_{H}(300 \text{ MHz}; \text{CDCl}_3)$ major isomer, 1.01 (6 H, d, J 6.5, CHMe₂), 1.06 (3 H, d, J 6, CHMe), 1.22 (3 H, t, J 7, CH₂Me), 1.5–1.8 (4 H, m), 2.26 (1 H, dd, J 13.5 and 4.5), 2.85–2.94 (1 H, m, 5'-H), 3.16–3.3 (2 H, m), 3.38 (3 H, s, OMe), 4.05–4.18 (2 H, m, CH₂Me), 5.0 (2 H, br s, OH), 5.61 (1 H, td, J 10.5 and 0.5, 4'-H), 6.48 (1 H, td, J 11.5 and 0.5, 3'-H) and 7.08 (1 H, dd, J 11.5 and 0.5, 2'-H); minor isomer, 6.03 (1 H, dd, J 14.5 and 7, 4'-H) and 6.75–6.84 (2 H, m, 2'- and 3'-H).

Treatment of a sample of the dienyl acids 47 with an excess of diazomethane gave the methyl esters 48 (56%), v_{max} (CHCl₃) 3450, 1710, 1380, 1180 and 1090; δ_{H} (300 MHz; CDCl₃) major isomer, 5.49 (1 H, t, *J* 11, 4'-H), 6.07 (1 H, t, *J* 11, 3'-H) and 6.94 (1 H, d, *J* 11, 2'-H); minor isomer, 5.91 (1 H, dd, *J* 15 and 7, 4'-H), 6.31 (1 H, ddd, *J* 15, 11 and 1.5, 3'-H) and 6.68 (1 H, d, *J* 11, 2'-H); *m/z* (EI) 368 (M⁺, 7%) and 239 (100).

Iodine (5 mol%) was added to a solution of the dienyl acids 47 in benzene. After 24 h the solution was diluted with more benzene, washed with saturated aq. sodium thiosulfate, dried (MgSO₄), and concentrated under reduced pressure. The residue was recrystallised from dichloromethane-ether to give the title compound 51 as fine needles, m.p. 118-120 °C (Found: C, 64.35; H, 8.7. C₁₉H₃₀O₆ requires C, 64.4; H, 8.55%); v_{max}(CHCl₃)/cm⁻¹ 3450, 1700, 1620, 1460, 1380, 1180, 1125 and 1010; $\delta_{\rm H}(300$ MHz; C₆D₆) 0.82 (6 H, overlapping d, J 7, CHMe₂), 0.90 (3 H, t, J7, CH₂Me), 1.02 (3 H, d, J 6.5, CHMe), 1.45-1.65 (2 H, m), 1.82 (1 H, q, J 12.5, 6-H^{eq}), 2.09-2.17 (2 H, m), 2.39 (1 H, dd, J 13 and 4.5, 3-H^{eq}), 3.16 (3 H, s, OMe), 3.38 (1 H, td, J 10 and 4.5, 4-H), 3.53 (1 H, dd, J 12.5 and 4, 1-H), 3.75-3.95 (2 H, m, CH₂Me), 5.76 (1 H, dd, J 15 and 7, 4'-H), 7.04 (1 H, dd, J 15 and 11.5, 3'-H) and 7.23 (1 H, d, J 11.5, 2'-H); m/z (CI) $372 (M^+ + 18, 8\%)$ and 296 (100).

(1RS,2SR,4SR,5SR)-Ethyl 2-(2',5'-Dihydro-5'-methoxycarbonylmethyl-2'-oxo-3'-furyl)-2-hydroxy-4-methoxy-5-methylcyclohexanecarboxylate 50.---A solution of the hydroxybutenolide 40 (100 mg, 0.32 mmol) and methoxycarbonylmethylenetriphenylphosphorane (330 mg, 1 mmol) in THF (10 cm³) was heated under reflux for 3 h. The mixture was concentrated under reduced pressure, and the residue was chromatographed to give the title compound 50 (74 mg, 63%) as a 1:1 mixture of diastereoisomers; v_{max}(CHCl₃) 3460, 1750, 1705, 1280, 1180, 1100 and 1040; δ_H(300 MHz; CDCl₃) 1.05 (3 H, d, J 6, CHMe), 1.19 (1.5 H, t, J7.5, CH₂Me), 1.22 (1.5 H, t, J7, CH₂Me), 1.58-1.90 (4 H, m), 2.05 (1 H, dt, J 13 and 4.5, 6-H^{eq}), 2.53–2.85 (2 H, m), 3.18 (1 H, m, 4-H), 3.27-3.36 (1 H, m, 1-H), 3.33 (3 H, s, OMe), 3.72 and 3.73 (each 1.5 H, s, CO₂Me), 4.02-4.15 (2 H, m, CH₂Me), 4.52 and 4.54 (each 0.5 H, d, J 2.5, OH), 5.22–5.30 (1 H, m, 5'-H) and 7.47 and 7.49 (each 0.5 H, d, J 1.5, 4'-H); m/z (EI) 370 (M⁺, 1%) and 169 (100).

(1'RS,3'SR)-2-[3-tert-*Butyldimethylsiloxy*)cyclohexyl]ethanal **56**.—A solution of the bicyclic lactone **53**²³ (14 g, 100 mmol) and sodium methoxide (1 g, 19 mmol) in methanol (250 cm³) was stirred for 2 h and then concentrated under reduced pressure. The residue was taken up in ether (500 cm³), and the extracts were washed with brine (2 × 250 cm³) and dried (MgSO₄). Concentration under reduced pressure gave the methyl ester **54** (14.5 g) used without purification; v_{max}/cm^{-1} 3480 and 1725; $\delta_{\rm H}(300 \text{ MHz}; \text{CDCl}_3) 0.77-1.03$ (2 H, m), 1.06–1.39 (2 H, m), 1.58–2.13 (5 H, m), 2.2–2.3 (2 H, m), 2.55–2.78 (1 H, br s, OH), 3.52–3.64 (1 H, m, 3'-H), and 3.65 (3 H, s, OMe); m/z (CI) 173 (M⁺ + 1, 2%) and 141 (100).

A solution of the crude methyl ester 54 (14.5 g), tertbutyldimethylsilyl chloride (16.4 g, 109 mmol), and imidazole (15 g, 221 mmol) in N,N-dimethylformamide (DMF) (40 cm³) was stirred at ambient temperature for 48 h. The mixture was partitioned between light petroleum (500 cm³) and water (500 cm³), and the organic phase was dried (MgSO₄), and concentrated under reduced pressure. The residue was chromatographed (ether–light petroleum) to give the silyl ester 55 (17.5 g, 61% from 53) as an oil; v_{max}/cm^{-1} 1740, 1255, 1170, 1100, 1053, 840 and 780; $\delta_{\rm H}(300 \text{ MHz}; \text{CDCl}_3)$ 0.05 (6 H, s, SiMe₂), 0.88 (9 H, s, SiCMe₃), 1.01 (1 H, q, J 11.5, 2'-H), 1.1–1.3 (2 H, m), 1.56–1.95 (6 H, m), 2.23 (2 H, d, J 7, 2-H₂), 3.5–3.6 (1 H, m, 3'-H) and 3.67 (3 H, s, OMe); m/z (EI) 229 (M⁺, 93%) and 75 (100).

DIBAL-H (9 cm³; 1 mol dm⁻³ in toluene) was added to a solution of the methyl ester 55 (2.34 g, 9.2 mmol) in toluene (50 cm^3) at -78 °C. After 2 h, saturated aq. ammonium chloride (10 cm³) was added, and the mixture was allowed to warm to room temperature. Hydrochloric acid (10 cm³; 3 mol dm⁻³) was added, and the organic phase was separated. The aqueous phase was extracted with ether $(3 \times 20 \text{ cm}^3)$, and the combined organic phases were dried (MgSO₄), and concentrated under reduced pressure. Chromatography (light petroleum-ether, 19:1) of the residue gave the *title compound* 56 (1.7 g, 81%), which was further purified by Kugelrohr distillation (oven temperature 140 °C; 0.5 mmHg) (Found: M - 57, 199.1150. $C_{10}H_{19}O_2Si$ requires m/z, 199.1154); v_{max}/cm^{-1} 2710, 1725, 1255 1055 1052 020 m/z, 2710, 1725, 1255 1052 020 m/z, 199.1154); v_{max}/cm^{-1} 2710, 1725, 1255 1052 020 m/z, 199.1154); v_{max}/cm^{-1} 1255, 1105, 1060, 830 and 775; $\delta_{\rm H}$ (300 MHz; CDCl₃) 0.06 (6 H, s, SiMe₂), 0.88 (9 H, s, SiCMe₃), 1.09 (1 H, q, J 11, 2'-H^{ax}), 1.16-1.32 (2 H, m), 1.6-1.94 (6 H, m), 2.35 (2 H, m, 2-H₂), 3.55-3.68 (1 H, m, 3'-H) and 9.77 (1 H, t, J 2, 1-H); m/z (CI) 257 $(M^+ + 1, 100\%)$.

(1'RS,3'RS,4E)-6-[3'-(tert-Butyldimethylsiloxy)cyclohexyl]-4-methylhex-4-en-1-ol 59.—A solution of the aldehyde 56 (8 g, 31 mmol) in THF (40 cm³) was added dropwise to a solution of prop-2-en-2-ylmagnesium bromide in THF (40 cm³; 1 mol dm⁻³) at 0 °C. After 20 min, saturated aq. ammonium chloride (50 cm³) was added, and the organic phase was separated. The aqueous phase was washed with ether $(3 \times 50 \text{ cm}^3)$, and the combined organic phases dried (MgSO₄), and concentrated under reduced pressure. The residue was chromatographed (ether-light petroleum) to give the alcohol 57 (8.2 g, 87%) as a mixture of diastereoisomers, which was further purified by Kugelrohr distillation, oven temperature 160 °C (0.5 mmHg); $v_{\rm max}/{\rm cm}^{-1}$ 3360, 1645, 1255, 1105, 1070, 835 and 775; $\delta_{\rm H}$ (300 MHz; CDCl₃) 0.05 and 0.06 (each 3 H, s, SiMe), 0.89 (9 H, s, SiCMe₃), 1.73 (3 H, s, 3-Me), 0.8-2.0 (12 H, m), 3.45-3.64 (1 H, m, 3'-H), 4.17 (1 H, m, 2-H), and 4.83 and 4.95 (each 1 H, m, 4-H); m/z (CI) 299 (M⁺ + 1, 26%) and 149 (100).

A solution of the alcohol 57 (8 g, 26.8 mmol), trimethyl orthoacetate (15 cm³), and propanoic acid (0.3 cm³) in commercial xylene (60 cm³) was heated under reflux for 24 h. Concentration under reduced pressure gave the *ester* 58, which was further purified by distillation using a Kugelrohr, oven temp. 200 °C (0.5 mmHg) (Found: C, 67.4; H, 11.05. $C_{20}H_{38}O_3Si$ requires C, 67.75; H, 10.8%); v_{max}/cm^{-1} 1740, 1255, 1100, 835 and 775; δ_H (300 MHz; CDCl₃) 0.07 (6 H, s, SiMe₂), 0.63–0.85 (1 H, m), 0.87 (9 H, s, SiCMe₃), 0.92 (1 H, q, J 12, 2'-

H), 1.05-1.38 (3 H, m), 1.51-1.77 (2 H, m), 1.6 (3 H, s, 4-Me), 1.76-1.95 (2 H, m), 1.9 (2 H, t, J 7, $2-H_2$), 2.26-2.49 (4 H, m), 3.43-3.57 (1 H, m, 3'-H), 3.63 (3 H, s, OMe) and 5.17 (1 H, t, J 7, 5-H); m/z (CI) 355 (M⁺ + 1, 36%) and 223 (100).

The ester 58, as a solution in ether (50 cm³), was added slowly to a suspension of lithium aluminium hydride (1 g, 26 mmol) in ether (50 cm³) at 0 °C. After 1 h, sodium sulfate decahydrate was added, the slurry was filtered and the residue was washed with ether. The combined filtrate and washings were dried (MgSO₄), and concentrated under reduced pressure. The residue was chromatographed (ether-light petroleum, 1:2) to give the title compound 59 (7.02 g, 82% from 57) as a viscous oil, which was distilled using a Kugelrohr, oven temp. 220 °C (0.5 mmHg) (Found: C, 69.7; H, 12.1. C₁₉H₃₈O₂Si required C, 69.9; H, 11.75%); v_{max}/cm^{-1} 3330, 1255, 1095, 1055, 835 and 775; $\delta_{\rm H}$ (300 MHz; CDCl₃) 0.05 (6 H, s, SiMe₂), 0.74–0.85 (1 H, m), 0.89 (9 H, s, SiCMe₃), 0.95 (1 H, q, J 11.5, 2'-H^{ax}), 1.13-1.3 (3 H, m), 1.43 (1 H, br s, OH), 1.6 (3 H, s, 4-Me), 1.6-1.74 (4 H, m), 1.82–1.87 (2 H, m), 1.92 (2 H, t J 7, 3-H₂), 2.07 (2 H, t, J 7.5, 6-H₂), 3.48-3.54 (1 H, m, 3'-H), 3.64 (2 H, t, J 6.5, 2-H₂) and 5.18 (1 H, t, J 7.5, 5-H); m/z (CI) 327 (M⁺ + 1, 7%) and 195 (100).

[(1'RS,3'RS,4E)-6-[3'-(tert-*Butyldimethylsiloxy)cyclohexyl*]-4-methylhex-4-enyl(triphenyl)phosphonium Iodide **62**.—Methanesulfonyl chloride (1.95 cm³, 25 mmol) was added to a solution of alcohol **59** (6.66 g, 21 mmol) and triethylamine (3.7 cm³, 34 mmol) in ether (100 cm³). After 1 h, the mixture was filtered, and the filtrate was concentrated under reduced pressure to give the methanesulfonate **60** as an oil, used without further purification; v_{max}/cm^{-1} 1250, 1180, 1090, 1055, 960, 930, 835 and 755; δ_{H} (300 MHz; CDCl₃) 0.06 (6 H, s, SiMe₂), 0.74– 0.88 (1 H, m), 0.89 (9 H, s, SiCMe₃), 0.96 (1 H, q, J 12, 2'-H^{ax}), 1.16–1.31 (3 H, m), 1.6 (3 H, d, J 1.5, 4-Me), 1.6–1.63 and 1.7 (each 1 H, m), 1.8–1.95 (4 H, m), 1.92 (2 H, t, J7, 3-H₂), 2.11 (2 H, t, J 7.5, 6-H₂), 3.01 (3 H, s, OSO₂Me), 3.46–3.6 (1 H, m, 3'-H), 4.21 (2 H, t, J 6.5, 1-H₂) and 5.19 (1 H, td, J7.5 and 1.2, 5-H); m/z (CI) 405 (M⁺ + 1, 100%).

The methanesulphonate **60** was dissolved in a solution of sodium iodide in acetone (200 cm³; 10% w/v). After 6 h, the mixture was diluted with light petroleum (600 cm³), filtered through Celite, and concentrated under reduced pressure. The residue was chromatographed (ether–light petroleum, 1:99) to give the iodide **61** (7.85 g, 87% from **59**); v_{max}/cm^{-1} 1250, 1100, 835 and 775; $\delta_{H}(300 \text{ MHz}; \text{ CDCl}_3)$ 0.06 (6 H, s, SiMe₂), 0.64–0.88 (1 H, m), 0.89 (9 H, s, SiCMe₃), 0.96 (1 H, q, J 12, 2'-H^{ax}), 1.1–1.4 (3 H, m), 1.58 (3 H, s, 4-Me), 1.58–1.8 (2 H, m), 1.8–2.0 (4 H, m), 1.92 (2 H, t, J 7, 3-H₂), 2.1 (2 H, t, J 7, 6-H₂), 3.15 (2 H, t, J 7, 1-H₂), 3.47–3.58 (1 H, m, 3'-H) and 5.21 (1 H, br t, J 7.5, 5-H); m/z (CI) 437 (M⁺ + 1, 100%). A solution of the iodide **61** (970 mg, 2 mmol) and

A solution of the iodide **61** (970 mg, 2 mmol) and triphenylphosphine (600 mg, 2.3 mmol) in DMF (10 cm³) was heated under reflux for 6 h. The mixture was concentrated under reduced pressure, and the residue was triturated with ether until solid. This solid was recrystallised from THF, washed with ether, and dried *in vacuo*, to give the title compound **62**, better used without purification.

(1RS,2SR,4SR,5SR)-*Ethyl* 2-{(1'Z,3'E,7'E)-9'-[3"-(tert-*But-yldimethylsiloxy*)*cyclohexyl*]-1'-*carboxy*-7'-*methylnona*-1',3',7'*trienyl*}-2-*hydroxy*-4-*methoxy*-5-*methylcyclohexanecarboxylates* 65 and 68.—LiHMDS (2 cm³; 0.5 mol dm⁻³ in THFhexane) was added to a mixture of the phosphonium salt 62 [from 61 (436 mg, 1 mmol)] and THF (10 cm³) at 0 °C. After 1 h, the solution was added to a solution of the hydroxybutenolide 40 (153 mg, 0.49 mmol) in THF (10 cm³) at -78 °C which had previously been treated with LiHMDS (2 cm³; 0.5 mol dm⁻³ in THF-hexane). The mixture was allowed to warm to ambient temperature, and saturated aq. ammonium chloride (20 cm³)

was added. The organic phase was separated, and the aqueous phase was extracted with ether $(3 \times 20 \text{ cm}^3)$. The combined organic phases were dried (MgSO₄), and concentrated under reduced pressure. The residue was chromatographed to give a mixture of the conjugated dienes 63, 64, 65, and 68 (256 mg, 86%) as a 6:1 mixture of (3'Z)- and (3'E)-isomers; v_{max} (CHCl₃)/cm⁻¹ 3475, 3400–2400, 1700, 1630, 1380, 1260, 1180 and 1095; $\delta_{\rm H}(300 \text{ MHz}; \text{CDCl}_3)$ (3'Z)-isomers 63 and 64; 0.08 (6 H, s, SiMe₂), 0.85 (1 H, m), 0.9 (9 H, s, SiCMe₃), 0.97 (1 H, q, J 12.5, 2"-H^{ax}), 1.07 (3 H, d, J 6, CHMe), 1.0-1.4 (3 H, m), 1.21 (3 H, t J 7, CH₂Me), 1.59 (3 H, br s, 7'-Me), 1.5-2.0 (10 H, m), 2.1 (2 H, m), 2.25 (1 H, dd, J 13 and 4, 3-H^{eq}), 2.33-2.45 (2 H, m), 3.17-3.27 (2 H, m, 1- and 4-H), 3.38 (3 H, s, OMe), 3.47-3.6 (1 H, m, 3"-H), 4.05–4.2 (2 H, m, CH₂Me), 4.6 (1 H, br s, 2-OH), 5.18 (1 H, br t, J 6, 8'-H), 5.78 (1 H, dt, J 11 and 7, 4'-H), 6.58 (1 H, t, J 11.5, 3'-H) and 7.09 (1 H, d, J 12, 2'-H); m/z (CI, NH₃) $607 (M^+ + 1, 100\%).$

The mixture of conjugated dienes 63, 64, 65 and 68 was dissolved in benzene (10 cm³) and iodine (100 mm³; 0.2 mol dm^{-3} in benzene) was added. After 24 h, the benzene and the iodine were removed under reduced pressure to leave the title compounds 65 and 68 (250 mg), now a 9:1 mixture of the (3'E)and (3'Z)-isomers; v_{max}(CHCl₃)/cm⁻¹ 3475, 3600–2400, 1700, 1630, 1380, 1260, 1180 and 1095; $\delta_{\rm H}(300 \text{ MHz}; \text{CDCl}_3)$ (3'E) isomers 65 and 68; 0.07 (6 H, s, SiMe₂), 0.75 (1 H, m), 0.92 (9 H, s, SiCMe₃), 0.99 (1 H, q, J 12, 2"-H^{ax}), 1.00-1.33 (3 H, m), 1.07 (3 H, d, J 6, CHMe), 1.23 (3 H, t, J 7, CH₂Me), 1.6 (3 H, br s, 7'-Me), 1.4-1.9 (10 H, m), 2.05 (2 H, m), 2.1-2.3 (3 H, m), 3.22 (1 H, td, J 10 and 4, 4-H), 3.27 (1 H, dd, J 13 and 4, 1-H), 3.39 (3 H, s, OMe), 3.49-3.64 (1 H, m, 3"-H), 4.02-4.26 (2 H, m, CH₂Me), 4.63 (1 H, br s, 2-OH), 5.17 (1 H, br t, J7, 8'-H), 6.0 (1 H, dt, J 14 and 6, 4'-H) and 6.77-6.87 (2 H, m, 2'- and 3'-H); m/z (CI, NH₃) 607 $(M^+ + 1, 72\%)$, 589 (65) and 215 (100).

(1RS,2SR,4SR,5SR)-2-(Trimethylsilyl)ethyl 2-{(1'Z,3'E,7'-E)-9'-[3"-(tert-Butyldimethylsiloxy)cyclohexyl]-1'-methoxycarbonyl-7'-methylnona-1',3',7'-trienyl }-2-hydroxy-4-methoxy-5methylcyclohexanecarboxylates 67 and 70.-A solution of the ethyl esters 65 and 68 (1.05 g, 1.73 mmol) in THF (15 cm³) was added to solution of 2-(trimethylsilyl)ethanol (3 cm³, 21 mmol) in THF (25 cm³) containing butyllithium (2 cm³; 1.6 mol dm⁻¹ in hexane), and the mixture was heated under reflux for 4 h. Saturated aq. ammonium chloride (30 cm³) was added, the organic phase was separated, and the aqueous phase was extracted with ether $(3 \times 30 \text{ cm}^3)$. The combined organic phases were dried (MgSO₄) and concentrated under reduced pressure. Chromatography (ether-light petroleum, 1:1) of the residue gave the 2-trimethylsilylethyl esters 66 and 69 (620 mg, 53%); v_{max} (CHCl₃)/cm⁻¹ 3460, 3600–2400, 1700, 1630, 1260, 1180 and 1095; $\delta_{\rm H}(300 \,{\rm MHz};{\rm CDCl}_3)$ 0.03 (9 H, s, SiMe₃), 0.08 (6 H, s, SiMe₂), 0.89 (9 H, s, SiCMe₃), 0.67–1.38 (7 H, m), 1.06 (3 H, d, J 6, CHMe), 1.59 (3 H, s, 7'-Me), 1.45-1.98 (10 H, m), 2.05-2.35 (5 H, m), 3.2 (1 H, td, J 10 and 4, 4-H), 3.25 (1 H, dd, J 13 and 4, 1-H), 3.33 (3 H, s, OMe), 3.47-3.6 (1 H, m, 3"-H), 4.12-4.18 (2 H, m, OCH₂), 4.58 (1 H, br s, 2-OH), 5.16 (1 H, br t, J7, 8'-H), 6.05 (1 H, dt, J 13 and 6, 4'-H) and 6.78-6.9 (2 H, m, 2'-and 3'-H).

This material was dissolved in ether (25 cm^3) and treated with an excess of diazomethane. After 1 h, acetic acid was added to destroy the excess of diazomethane, and the mixture was concentrated under reduced pressure to leave the title compounds 67 and 70 (625 mg, 52% from 65 and 68); $\nu_{max}(CHCl_3)/cm^{-1}$ 3460, 1700, 1260, 1180 and 1095; $\delta_{H}(300$ MHz; CDCl_3) 0.03 (9 H, s, SiMe_3), 0.08 (6 H, s, SiMe_2), 0.8 (9 H, s, SiCMe_3), 0.65–1.4 (7 H, m), 1.04 (3 H, d, J 6, CHMe), 1.59 (3 H, s, 7'-Me), 1.45–1.95 (10 H, m), 2.05–2.35 (5 H, m), 3.06 (1 H, dd, J 13 and 4, 1-H), 3.18 (1 H, td, J 10 and 4, 4-H), 3.35 (3 H, s, OMe), 3.45–3.6 (1 H, m, 3"-H), 3.8 (3 H, s, CO₂Me), 4.05–4.2 (2 H, m, OCH₂), 4.38 (1 H, d, J 2.5, 2-OH), 5.16 (1 H, br t, J 7, 8'-H), 5.97 (1 H, dt, J 15 and 7, 4'-H), 6.38 (1 H, dd, J 15 and 10, 3'-H) and 6.67 (1 H, d, J 11, 2'-H); m/z (CI, NH₃) 693 (M⁺ + 1, 5%), 692 (M⁺, 5%) and 615 (100).

(1RS,4RS,6SR,7SR,9SR,19RS,10Z,12E,16E)-Methvl 9-Hydroxy-7-methoxy-6,16-dimethyl-3-oxo-2-oxatricyclo-[17.3.1.0^{4.9}]tricosa-10,12,16-triene-10-carboxylate 73.-Tetrabutylammonium fluoride (TBAF) (1.6 cm³; 1 mol dm⁻³ in THF) was added to a mixture of esters 67 and 70 (450 mg, 0.65 mmol) and potassium fluoride (244 mg, 2.6 mmol) in THF (15 cm³), and the mixture was stirred for 4 h. Hydrochloric acid (5 cm^3 ; 3 mol dm⁻³) was added, and the mixture was stirred for 3 h. The organic phase was separated, and the aqueous phase was extracted with ether $(3 \times 10 \text{ cm}^3)$. The combined organic phases were dried (MgSO₄), and concentrated under reduced pressure. Chromatography (light petroleum-ether-acetic acid 40:60:2) gave the dihydroxy acids 71 and 72 (278 mg, 93%); v_{max} (CHCl₃)/cm⁻¹ 3450, 1710, 1190 and 1090; δ_{H} (300 MHz; CDCl₃) 0.8-2.4 (20 H, complex m), 1.04 (3 H, d, J 6, CHMe), 1.55 (3 H, s, 7'-Me), 3.07 (1 H, td, J 10 and 4, 4-H), 3.1-3.23 (1 H, m, 1-H), 3.35 (3 H, s, OMe), 3.5-3.7 (1 H, m, 3"-H), 3.8 (3 H, s, CO₂Me), 4.8-5.3 (4 H, m, 8'-H and OH), 5.85-6.0 (1 H, m, 4'-H), 6.34 (1 H, m, 3'-H) and 6.6 and 6.62 (each 1 H, d, J 11, 2'-H).

A solution of the dihydroxy acids 71 and 72 (300 mg, 0.63 mmol) in dichloromethane (30 cm³) and a solution of triethylamine (145 mm³, 1 mmol) in dichloromethane (30 cm³) were added simultaneously to a stirred suspension of 2-chloro-N-methyl-pyridinium iodide (670 mg, 2.8 mmol) in dichloromethane (200 cm³) during 6 h. After a further 8 h, the mixture was concentrated under reduced pressure. Chromatography of the residue (ether-light petroleum-acetic acid 50:50:2) gave the title compound 73 (63 mg, 22%), recrystallized from hexane as prisms, m.p. 145–146 °C (Found: C, 70.4; H, 8.55. $C_{27}H_{40}O_6$ requires C, 70.40; 8.75%); v_{max}(CHCl₃)/cm⁻¹ 3450, 1710, 1190, 1180 and 1090; $\delta_{\rm H}$ (500 MHz; CDCl₃) 0.56 (1 H, td, J 13 and 11.5, 23-Hax), 0.83-0.92 (1 H, m, 21-Hax), 1.06 (3 H, d, J 6.5, CHMe), 1.26-1.36 (2 H, m, 20-H^{ax} and 21-H^{eq}), 1.38 (1 H, gg, J 11.5 and 3.5, 19-H), 1.47-1.55 (1 H, m, 6-H), 1.58 (1 H, td, J 10.5 and 3, 8-H), 1.58 (3 H, s, 16-Me), 1.64 (1 H, m, 20-H^{eq}), 1.73 (1 H, m, 23-Heq), 1.74 (1 H, q, J 12.5, 5-Hax), 1.77-1.88 (4 H, m, 5-Heq, 18-H and 22-H₂), 2.03 (1 H, m, 18-H), 2.05-2.11 (1 H, m, 15-H), 2.21 (1 H, dd, J 13.5 and 4.5, 8-H^{eq}), 2.24–2.35 (3 H, m, 14-H₂ and 15-H), 3.20 (1 H, dd, J 13 and 4.5, 4-H), 3.21 (1 H, td, J 10.5 and 4.5, 7-H), 3.35 (3 H, s, 7-OMe), 3.79 (3 H, s, CO₂Me), 4.69 (1 H, d, J 3, OH), 4.77 (1 H, tt, J 11.5 and 4, 1-H), 4.9 (1 H, m, 17-H), 5.79 (1 H, ddd, J 15.5, 12 and 5.5, 13-H), 6.27 (1 H, ddd, J 15.5, 11.5 and 1, 12-H) and 6.55 (1 H, dd, J11.5 and 1, 11-H); m/z (EI) 460 (M⁺, 32%), 443 (100) and 411 (45).

(1RS,4RS,6SR,7SR,9SR,19RS,10E,12E,16E)-9-Hydroxy-10hydroxymethyl-7-methoxy-6,16-dimethyl-2-oxatricyclo-[17.3.1.0^{4,9}]tricosa-10,12,16-trien-3-one 74.—Lithium bis-(2methoxyethoxy)aluminium hydride (REDAL-H) (1 cm³; 0.1 mol dm^{-3} in toluene) was added to a solution of the ester 73 (15 mg, 0.033 mmol) in toluene (2 cm³) at 0 °C. After 1 h, saturated aq. ammonium chloride was added, and the organic phase was separated. The aqueous phase was extracted with ether (5 \times 5 cm^3), and the combined organic phases were dried (MgSO₄), and concentrated under reduced pressure. Chromatography (ether-hexane, 1:3) of the residue gave the title compound 74 (12 mg, 85%) as a solid when recrystallised as prisms from hexaneether, m.p. 154-156 °C (Found: C, 72.05; H, 9.3. C₂₆H₄₀O₅ requires C, 72.2; H, 9.3%); v_{max}(CHCl₃)/cm⁻¹ 3610, 3480, 1710, 1460, 1400, 1200, 1180, 1100, 1020, 1010 and 985; $\delta_{\rm H}$ (300 MHz; CDCl₃) 0.59 (1 H, q, J 11.5, 23-H^{ax}), 0.82-0.97 (1 H, m, 21-H^{ax}), 1.15-2.4 (19 H, complex m), 1.07 (3 H, d, J 6.5 CHMe), 1.6 (3 H, s, 16-Me), 2.75 (1 H, dd, J 9.5 and 7.5, 4-H), 3.21 (1 H, td, J 10.5

and 4.5, 7-H), 3.36 (3 H, s, OMe) 4.06 (1 H, d, J 2.5, OH), 4.2–4.28 (2 H, m, CH_2OH), 4.78–4.86 (1 H, m, 1-H), 4.93 (1 H, m, 17-H), 5.62–5.71 (1 H, m, 13-H) and 6.2–6.3 (2 H, m, 11- and 12-H); m/z (CI) 415 (100%).

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